

AUSTENITIC STEELS

Application Segments

Oil & Gas/CPI

Available Product Variants

Long Products

Product Description

BÖHLER P511 is a weldable, non-magnetic austenitic steel with resistance to seawater and intergranular corrosion. Does not require post-weld heat treatment. This austenitic stainless Cr-Ni-Mn-Mo-N steel has corrosion resistance greater than that provided by Cr-Ni-Mo types 316, 316L, 317, and 317L, plus approximately twice the yield strength at room temperature. In addition, BÖHLER P511 Stainless Steel has very good mechanical properties at both elevated and subzero temperatures. Unlike many austenitic stainless steels it does not become magnetic when cold worked or cooled to sub-zero temperatures. BÖHLER P511 is especially suitable for cryogenic application thanks to its excellent impact strength at -196 °C (-320 °F).

Application

Oil and Gas, offshore, subsea, chemical, fertilizer, nuclear fuel recycling, pulp and paper, textile, food processing and marine industries. Components using the combination of excellent corrosion resistance and high strength include: pumps, valves and fittings, fasteners, cables, chains, marine hardware, boat and valves shafting, heat exchanger parts, and springs.

Process Melting

Airmelted

Applications

- > Comps. for Food processing and Animal Feed
- > Drilling Tools and Components
- > Food processing Industry
- > Oil & Gas
- > Tubular Products, Flanges, Fittings
- > Well Logging Tools
- > Medical Instruments & Implants
- > Medical
- > Distributors for Component Applications
- > Fasteners, Bolts, Nuts
- > Forging Applications
- > Other Oil and Gas + CPI comps.
- > Valves and Actuators
- > Wellhead, X-mas trees and Manifolds (incl. Tubing hangers), BOPs
- > Other Components
- > Distributors or producers of standard parts without knowledge of final applications
- > Flowlines & Connectors
- > Mechanical Engineering
- > Steel Industry
- > Well Completion Tools
- > Wire Lines
- > Medical Industry

Technical data

Material designation		Standards	
XM-19	Market grade	A182/A182M	ASTM
Nitronic 50		A276/A276M	
S20910	UNS	NACE MR0175 / ISO 15156	Others

Chemical composition (wt. %)

C	Si	Mn	P	S	Cr	Mo	Ni	V	Nb
max. 0.06	max. 1.00	4.0 to 6.0	max. 0.045	max. 0.030	20.5 to 23.5	1.50 to 3.00	11.5 to 13.5	0.10 to 0.30	0.10 to 0.30

Related to ASTM A479 XM19.

Delivery condition

Solution Annealed + Quenched

Tensile Strength (MPa ksi)	min. 690 101
Yield Strength (MPa ksi)	min. 380 56

Round Bars and Wire Rod (if any)

			Diameter*		
mm			inch		
ROLLED					
5.00	-	13.50	0.197	-	0.531
5.00	-	130.00	0.197	-	5.118
FORGED					
130.10	-	304.80	5.122	-	12.000

* Diameter 5.00 - 13.50 mm available as Wire Rod.

Diameter 5.00 - 130 mm round bars.

Further information on MOQ, lengths and tolerances on request.

For additional specifications and other sizes please contact BÖHLER Edelstahl - Special Materials Oil & Gas

The data contained in this brochure is merely for general information and therefore shall not be binding on the company. We may be bound only through a contract explicitly stipulating such data as binding. Measurement data are laboratory values and can deviate from practical analyses. The manufacture of our products does not involve the use of substances detrimental to health or to the ozone layer.

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 ONE STEP AHEAD.