

Merit



Merit

*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

**voestalpine BOHLER Edelstahl GmbH & Co KG**

*Werk-VI-Strasse  
Kapfenberg, 8605  
Austria*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

**Heat Treating**

Certificate Number: 7411182514  
Expiration Date: 28 February 2022  
Accreditation Length: 24 Months

**David L. Schutt, PhD**  
President

Merit

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

Merit

## SCOPE OF ACCREDITATION

### Heat Treating

**voestalpine BOHLER Edelstahl GmbH & Co KG**  
Werk-VI-Strasse  
Kapfenberg, 8605  
Austria

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on BEFORE 15-Aug-2021)**

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Nickel and Cobalt Alloys

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Austenitic

Stainless Steels, Austenitic– Customer Specs

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Martensitic

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Precipitation Hardening

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Industry Spec – Other – Steels – Industry Specs – Check any applicable boxes

**AC7102S Rev H - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on before 7 April, 2019)**

U14 SAFRAN Group

U3 Rolls–Royce PLC

**AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits before 15-Aug-2021)**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750

voestalpine BOHLER Edelstahl GmbH & Co KG  
Kapfenberg, Austria

#2